

Specification Page 22 - Amended without Underlining
And Strikethroughs - Clean Version

direction and having fusibility are heat-sealed at a single band-like bundling portion 40 provided substantially at the center in the fiber direction, thereby forming a filament bundling body 31. This formation is effected prior to the bonding of the base material sheet 6 and the filament bundling body 31. For the base material sheet 6, a material as mentioned with reference to the first embodiment can be selected. Further, in the peripheral edge portion of the base material sheet 6, it is possible to provide a plurality of strips 10 to form a sub cleaning portion. Fig. 6 shows how a cleaning device according to the present invention is obtained by bonding the filament bundling body 31 to the base material sheet 6 by means of the adhesive 50 applied to the base material sheet 6 over a width W.

The cleaning device of the present invention can be used as a cleaning cloth for wiping off dust with the filaments 30 which condition becomes flat with respect to the base material sheet 6, or as a mop head with the forward ends of the filaments 30 bulged and fluffed out of the plane of the base material sheet 6, or as something in between with part of the filaments 30 fluffed. In any of

these cases, the cleaning device of the present invention is characterized in that dust is wiped off and caught by the main cleaning portion 20 formed by the filaments 30.

The filaments 30 are fixed to the cleaning device 1 by the bundling portion connecting the filaments to each other, and, in